

NEWS FOR IMMEDIATE RELEASE

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First 112-inch MarquipWardUnited Vanguard Singlefacer Installed at Sheets Unlimited

PHILLIPS, Wis. — July 23, 2010 — Sheets Unlimited in Renton, Wash., recently installed the first 112-inch Vanguard Singlefacer with preheaters, splicers and roll stands from MarquipWardUnited. The Vanguard Singlefacer provides precise flute formation and excellent bonding at high speeds on all product from micro-flute to heavy board. The Vanguard pressure roll singlefacer is less expensive to operate than a belted singlefacer. MarquipWardUnited can now supply a complete 112-inch corrugator with pressure roll type singlefacers.

Additional 112-inch Vanguards have already been sold and are currently being manufactured for start-up later this year.

According to Krist Leland, director of manufacturing for Sheets Unlimited, “This was the smoothest start-up I have been involved with in my 30-plus-year career in the corrugated industry. The machine performed perfectly from the moment we hit the start button. Within five minutes, we had reached 600 FPM and within the first hour, more than 1000 FPM. This is in addition to the fact that the machine started 24 hours earlier than scheduled.”



The 112-inch Vanguard Singlefacer incorporates MarquipWardUnited’s gun-drilled corrugating roll technology for improved heat transfer and bonding.

During the Vanguard installation, MarquipWardUnited upgraded the glue machine to the Soft-Touch rider roll positioning system (patents pending). The Soft-Touch system automatically seeks the correct rider roll gap at a paper change or flute change to allow precise starch application with no crush of the singleface web.

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For more information about the 112-inch Vanguard Singlefacer and the complete line of corrugators from MarquipWardUnited, please visit www.marquipwardunited.com or contact Miles Fletcher at +1 (407) 332-0070 or miles.fletcher@marquipwardunited.com.

ABOUT BARRY-WEHMILLER

Barry-Wehmiller Companies, Inc. is a diversified global supplier of engineering consulting and manufacturing technology solutions in packaging, corrugating, and paper converting across a broad spectrum of industries. Barry-Wehmiller's balanced approach to the market is made possible through nine interactive divisions: **Accraply, Inc.**, a leading manufacturer of automatic labeling and label converting and finishing systems; **Barry-Wehmiller Design Group, Inc.**, a premier supplier of manufacturing automation, facility design, and other engineering consulting services; **Barry-Wehmiller International Resources (BWIR)**, a global provider of business and technology solutions to the mid-market manufacturing domain; **FleetwoodGoldcoWyard, Inc.**, a leading producer and supplier of automated can end and product handling equipment, advanced conveyance technology, robotic technology, palletizers, depalletizers, and process equipment; **HayssenSandiacre**, a form/fill/seal technologies and services leader for more than 100 years; **MarquipWardUnited, Inc.**, a leading manufacturer of equipment for the corrugated and folded carton industries; **Paper Converting Machine Company (PCMC)**, providing high-performance converting machinery for the global tissue, nonwovens, package printing, and envelope manufacturing industries; **PneumaticScaleAngelus**, a global provider for filling, capping, can seaming, labeling, and centrifugation; and **Thiele Technologies, Inc.**, a leading producer of placing, feeding, bagging, cartoning, case packing, and palletizing equipment.

In fiscal year 2009, Barry-Wehmiller leveraged a strategic combination of organic and acquisition growth to achieve revenues of nearly \$1 billion. Barry-Wehmiller now employs more than 5,400 team members in over 65 locations worldwide.