

# MarquipWardUnited

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## 650-850 FPM DOWNSTACKER SEMINAR AGENDA

Contact: Reid Badeau

### Day 1

- A. Introduction
- B. Operations: Components, Discharge Cycle
- C. Safety
- D. Operator Controls
- E. Mechanical Systems

### Day 2

- F. Preventive Maintenance
- G. Hydraulics
- H. Pneumatics
- I. Sensors: Photoeyes, Limit Switches
- J. Electrical Systems

### Day 3

- K. Control Prints
- L. Drives
- M. Backstop
- N. 5 TI (Texas Instrument Programmable Controller)
- O. Speed Control Card

### Day 4

- P. Stacker Front End Computer
- Q. Troubleshooting Exercises
- R. Final Q/A and Evaluation

*Please discuss this with the Education and Training Department after reviewing this agenda. This has been written for all possible machines; some equipment may not apply for a particular class and will not be covered. Specific order for class may vary upon equipment presented.*