

MarquipWardUnited

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KNIFE PREVENTIVE MAINTENANCE AND OPERATION SEMINAR AGENDA

Contact: Mike Spanjer

- Day 1 Welcome to MarquipWardUnited Knife Class
 General Overview of Knife Components and Operation
 Knife Operation Relative to other Corrugator Machines and Process Issues
 Singlefacer
 Double Backer
 Slitter Scorer
 Stacker
 Safety Guidelines and Considerations
- Day 2 Operator Controls
 Computer Operation
 a) Runtime Screen Functions and Usage
 b) Order Entry, Manipulation, and Common Operator Errors
 c) Status Screens for Troubleshooting
 d) Diagnostic Troubleshooting Screens
 e) Configuration Screens
 Recovery from Specific Computer Problems
- Day 3 Preventive Maintenance
 PM Charts and Intervals
 Cleaning
 Lubrication
 General
 Wear Item Description and Identification When Worn Out
 Machine Operational Problems When Parts are Worn
 a) Pull Rolls
 b) Exit Rolls
 c) Holddown Rolls
 d) Shock Absorbers
 e) Knife Blades

Please discuss this with the Education and Training Department after reviewing this agenda. This has been written for all possible machines; some equipment may not apply for a particular class and will not be covered. Specific order for class may vary upon equipment presented.